

## MODIFICATION OF PLA FOIL SURFACE BY ETHYLCELLULOSE AND ESSENTIAL OILS

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### ABSTRACT

The increasing consumer demand for safety and long-term products motivates the packaging industry to produce antimicrobial packaging. The task of the antimicrobial packaging is not only the inhibition of growth of the pathogenic microflora, but also the maintenance of sensory characteristics of the product for a long time. The aim of the study was to evaluate antimicrobial properties of modified PLA foils against Gram-positive and Gram-negative bacteria. Biodegradable PLA foils were covered 10% ethylcellulose (EC) as carrier and commercial essential oils from fennel, rosemary and caraway as active substances. Antimicrobial properties were tested against *Escherichia coli* (Gram-negative) and *Staphylococcus aureus* (Gram-positive). The study was conducted using the American method ASTM E 2180-01. The results of experiments showed that modified essential oils PLA foils reduced the amount of Gram-positive and Gram-negative bacteria. The best antibacterial properties would have PLA foil coating 10% EC with 50 mg/dm<sup>2</sup> of fennel essential oil.

**Keywords:** *Escherichia coli*, *Staphylococcus aureus*, PLA, essential oils

### INTRODUCTION

Packages materials made from synthetic polymers are commonly used in the packaging industry. They show excellent properties such as high liquid and vapor barrier (especially in the case of composite materials) or good mechanical properties. However, one of the drawbacks is the lack of susceptibility to biodegradation (Szumigaj *et al.*, 2008). Therefore, potentially dangerous plastics are very often being replaced with eco-friendly materials. One of the most popular representatives of biopolymers is a polylactide (PLA), which is decomposed into water and carbon dioxide. This polymer can be easily processed, and it is not toxic to higher organisms (Nowak & Pająk, 2010). Unfortunately, the PLA also has many drawbacks (Nampoothiri *et al.*, 2010). It is known that due to the high gas permeability, the polymer is often used for packaging food products with short time validity and flowers (Ambrosio-Martin *et al.*, 2014). A solution of this problem may be covering PLA with coatings that improve the barrier properties against gases. The coatings may also have antimicrobial properties, which will increase the attractiveness of the PLA as a packaging material. The development of natural antimicrobial coatings, leading to active packaging, may be uncompromising achievement, significantly affecting the quality of the packaged goods, among other foodstuffs and flowers. Coatings containing active substances can be divided into those that migrate into the packaged product and those that do not (LaCoste *et al.*, 2005). The active compounds should inhibit the growth of microorganisms responsible for spoilage of packaged products and pathogenic microorganisms. The task of the active packaging is not only inhibiting the growth of pathogenic microflora, but also maintaining the sensory characteristics of the product for a long time. Active packaging containing essential oils and spices extracts have antimicrobial properties against many bacteria and fungi (Sahari & Asgari, 2013). Their natural components include antimicrobial phenolic compounds, aldehydes, ketones, alcohols, ethers and hydrocarbons (Hyldgaard *et al.*, 2012; Kalemba & Kunicka, 2003). The suitable concentration of the essential oil inhibiting microbial growth influences the quality of active packaging. The packaging containing essential oils as active ingredients exhibit a broad range of applications in the food industry (Sadaka *et al.*, 2014). Essential oils such as rosemary (*Rosmarinus officinalis* L.), caraway (*Carum carvi* L.) and fennel (*Foeniculum vulgare* Mill.) have shown antibacterial and antifungal activity (Begum *et al.*, 2008; Diao *et al.*, 2014; Jalali-Heravi *et al.*,

2011). Rosemary oil also possesses analgesic, anti-inflammatory, anti-oxidative, anti-tumor, anti-ulcerogenic and hepatoprotective properties (Minaiyan *et al.*, 2011). The volatile oils from *C. carvi* have also been used as an anti-ulcerogenic, anti-tumor, anti-proliferative and anti-hyperglycemic agent (Thippeswamy *et al.*, 2013). Fennel essential oil has shown anti-oxidant, cytotoxic, anti-inflammatory, hypotensive, hepatoprotective, anti-thrombotic and anti-mutagenic activity (Rahimi & Ardekani, 2013). These oils are used in many industries and in natural medicine. The antimicrobial properties of essential oils are strictly connected with their chemical composition. The rosemary essential oil composition was dominated by 1,8-cineole and camphor, followed by  $\alpha$ -pinene,  $\beta$ -pinene and  $\beta$ -cariophyllene (Aouadi *et al.*, 2014). Caraway fruits contain a several components. Carvone, limonene, germacrene D and transdihydrocarvone are the main components available in their essential oil (Darougeh *et al.*, 2014). Important compounds of the fennel essential oil are mainly *trans*-anethole, estragole and fenchone. Also, fennel oil contains trace amounts of other compounds including  $\alpha$ -pinene, limonene,  $\beta$ -pinene,  $\beta$ -myrcene, and p-cymene (Gori *et al.*, 2012).

*Staphylococcus aureus* and *Escherichia coli* are two opportunistic pathogens that are responsible for moderate to severe and life-threatening infections. *S. aureus* is also a worldwide cause of food-borne infections (Fleurot *et al.*, 2014). These bacteria produce toxins which are responsible for staphylococcal food poisoning (Argudin *et al.*, 2010). *E. coli* is present in human and animal intestine. Pathogenic strains are responsible for intestinal disorders e.g. diarrhea and extraintestinal infections in both humans and animals including urinary tract infections (UTI), septicemia and meningitis (Jafari *et al.*, 2012).

The aim of the study was to examine the antibacterial activities of modified PLA foil surface by 10% ethylcellulose (EC) and commercial essential oils (rosemary, caraway and fennel) against representatives Gram-positive (*S. aureus*) and Gram-negative (*E. coli*) bacteria. Antibacterial properties was evaluated according to the European Norm ASTM E2180-07 (2012) for polymeric materials.

### MATERIAL AND METHODS

#### Bacterial strains, media and growth condition

*S. aureus* (DSMZ 346) and *E. coli* (DSMZ 1576) were obtained from the Deutsche Sammlung von Mikroorganismen und Zellkulturen (GmbH, Germany).

*E. coli* were cultivated on MacConkey agar (Merck KGaA, Germany) at 37°C for 24 h, *S. aureus* on trypticase soy agar (TSA) (Merck KGaA, Germany) containing 10% sodium chloride (Sigma-Aldrich, Poland) at 37°C for 24 h.

#### PLA foil and essential oils

PLA foil used in the study was embossed in Center of Bioimmobilisation and Innovative Packaging Materials with a thickness of 50 µm. The foil was cut into sheets of A4, coated with essential oil and sterilized under a UV lamp after 1 h on each side. Rosemary oil (*R. officinalis* L.), caraway oil (*C. carvi* L.) and fennel oil (*F. vulgare* Mill.) used in this study were obtained from Vera-Nord Company, Poland (commercial producers of plant essential oils and aromatic substances). Quality of the oils was ascertained to be more than 98% pure. The oils exhibited a strong and characteristic odor.

#### Coating PLA foil

The essential oils were poured into beakers and weighed. To obtain relative concentrations of the extracts, 10% EC dissolved in 96% ethyl alcohol (Sigma-Aldrich, Poland) was added. To each beaker 0.5% (w/w) Tween 20 (Scharlau Chemie S.A., Spain) was added and stirred until a uniform distribution of the oils in EC. 5% solutions of essential oils were prepared in the carrier – EC. Coater (Unicoater 409, Erichsen, Germany) equipped with a roller with a diameter of 1.27 mm wire was used to apply coating to the sheets of PLA foil. The foils were then dried for 15 min at 55°C. Layer of suitable thickness was obtained. The content of active substance in the coating to the foil surface was calculated using equation from ASTM E 2180-07 (2012):

$$A = X [\%] \times G [\mu\text{m}] \times 0,01 \times 1000 [\text{mg}/\text{dm}^2] \quad /1/$$

where *A* is the content of active substance in the coating relative to the foil surface, *X* is the percentage of the active substance in an amount applied to the foil sheet, and *G* is the thickness of the deposited foil.

It was prepared 5 tested foils: 3 coated different oils and 2 controls, which was cut for 6 squares (3x3 cm). Controls were: pure PLA (foil nr 1\*) and PLA + 10% EC (foil nr 2\*).

#### Attenuated total reflectance FT-IR PLA foil

Examination of the foil surface structure was performed with using infrared spectrometry with Fourier transform by attenuated total reflectance (ATR FT-IR). Two samples were used: pure PLA foil and PLA foil coated with 10% EC. Infrared spectra were studied in the wavelength range of the radiation 4000-600 cm<sup>-1</sup> with a number of four scans per sample. The tests were performed on both inner and outer side of PLA foil. In order to compare the spectra obtained with the spectrum of reference materials substance spectra library was searched.

The presence of the coating was also observed with a scanning electron microscope (SEM) Vega 3 LMU (Tescan, Czech Republic).

#### Antibacterial activity of coated PLA foils

The antimicrobial properties of coated PLA foil were studied with using reference method ASTM E 2180-07 (2012), which is exploited for the establishment of a research activity antimicrobial agent(s) incorporated into the polymeric or hydrophobic materials.

From reference bacterial strains cultivated 24 h at 37°C on agar media (MacConkey - *E. coli*, TSA - *S. aureus*) solutions 1.5 x 10<sup>8</sup> cells/ml of 0.9% NaCl concentration were prepared with using McFarland scale turbidity. 1 ml of this suspensions was added to 100 ml of 0.3% TSA medium at a temp. of 45°C to obtain 1.5 x 10<sup>6</sup> cells/ml suspension. Next 1 ml of 1.5 x 10<sup>6</sup> cells/ml bacterial suspension was gently inoculated on the earlier prepared foil samples, which were placed on Petri dishes with 90 mm diameter. The Petri dishes were inserted into the climate chamber at 37°C and humidity of 90%. After 24 h, the samples were transferred from plates to falcons containing 30 ml of trypticase soy broth (TSB) (Merck KGaA, Germany) and stirred for 1 min. Next have taken 200 µl of TSB suspension, prepared serial dilutions, inoculated on Petri dishes with TSA and incubated for 24 h at 37°C. After incubation colonies were counted using

colony counter (Ika2002 POL-EKO, Poland) and their average values (of three repeats) were tabulated. Countable colonies were found in dilution of 10<sup>-3</sup> for *S. aureus* and 10<sup>-6</sup> for *E. coli*.

#### Statistical analysis

All experiments were performed in triplicate. The mean and standard deviation of at least three experiments were determined using Microsoft Excel 2010 (Microsoft Corporation, USA).

#### RESULTS AND DISCUSSION

In recent decades, interest in essential oils, which are used for centuries in natural medicine, increased. Many essential oils are claimed to possess antimicrobial activity and they have been used for the prevention and treatment of many infectious diseases as alternative remedies. It is known that the efficacy of the essential oil depends on many environmental and genetic factors. It has been proven that the main factors responsible for the diverse chemical composition of essential oils are climatic conditions, geographic origin, time of collection, distillation conditions, correct farming practices and part of the plant from which oil is extracted (Aćimović *et al.*, 2014; Fernández *et al.*, 2014; Msaada *et al.*, 2007). In our study commercial essential oils derived from rosemary, caraway and fennel were used. These oils did not have a precise characteristic all the factors influencing on bactericidal activity but they are used in aromatherapy, aromatization of premises, rubbing, sauna, bath or shower.

#### Content of active substances in coated PLA foils

The content of active substances was calculated using Eqn. 1. Foils nr 3\*-5\*, 100 µm thickness (*G*) were coated with 5% of each active substances (*X*). The content of active substance in the coating relative to the foil surface was 50 mg/dm<sup>2</sup> (*A*) - Table 1.

**Table 1** The content of active substance coated PLA foils

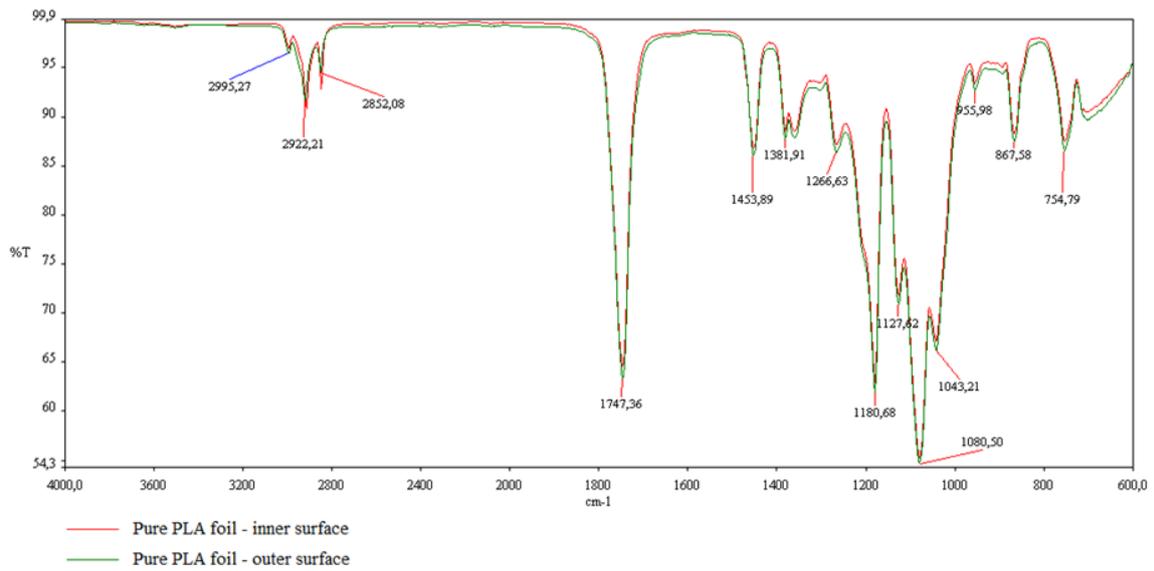
Number of foil	The diameter of the wire [mm]	<i>X</i> [%]	<i>G</i> [µm]	<i>A</i> [mg/dm <sup>2</sup> ]
1*	-	-	-	-
2*	1.27	-	100	-
3*	1.27	5	100	50
4*	1.27	5	100	50
5*	1.27	5	100	50

**Legend:** 1\* – pure PLA foil (control sample), 2\* – PLA foil + 10% EC (control sample), 3\* – PLA foil + 10% EC + 5% caraway oil, 4\* – PLA foil + 10% EC + 5% rosemary oil, 5\* – PLA foil + 10% EC + 5% fennel oil

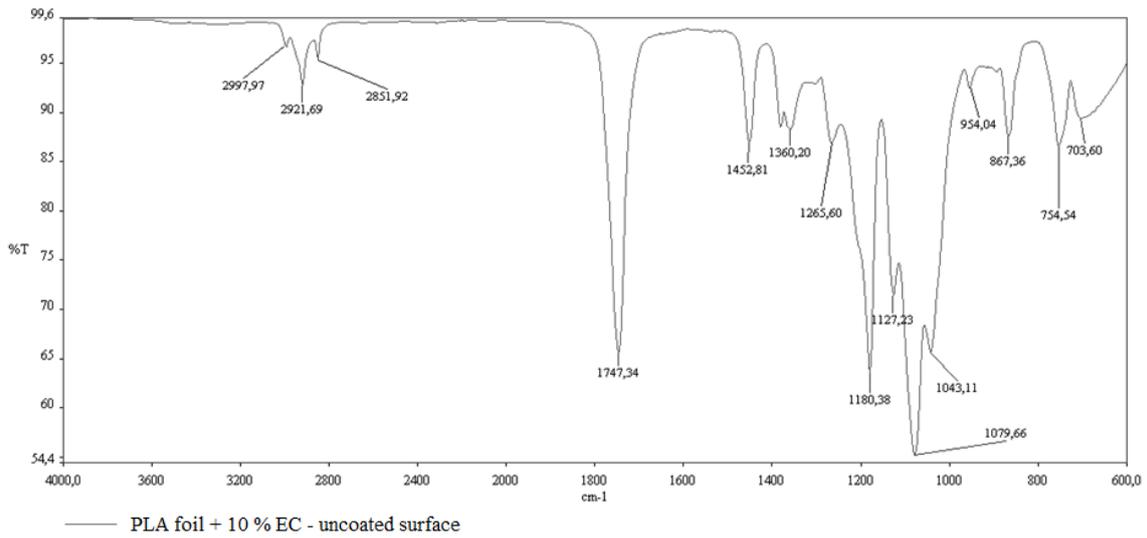
#### Analysis of modified PLA foils using ATR FT-IR

Spectroscopy analysis using ATR FT-IR was performed on both sides of two samples of PLA foils: pure and coated with 10% EC. Experiments have shown that both the pure PLA foil and modified 10% EC do not have impurities that could adversely affect the microorganisms. Results of the obtained spectrum shown no significant differences in the peaks. Thus proving that pure PLA foil did not contain substances that could indicate the pollution (Figure 1). Experiments have also confirmed that the spectrum of PLA foil with 10% EC content coincided with the spectrum of pure PLA foil (Figure 2). Therefore, also been proving that 10% EC coating on the surface of PLA foil did not cause adverse chemical changes of the biopolymer. Analysis of the obtained spectra of pure PLA foil and the uncoated surface of the modified PLA foil with using a library of spectra showed 99% similarity. The spectrum of 10% EC modified PLA foil was characterized by the greatest degree of match to the spectrum of the standard (pure PLA foil) equal to 94% (Figure 3).

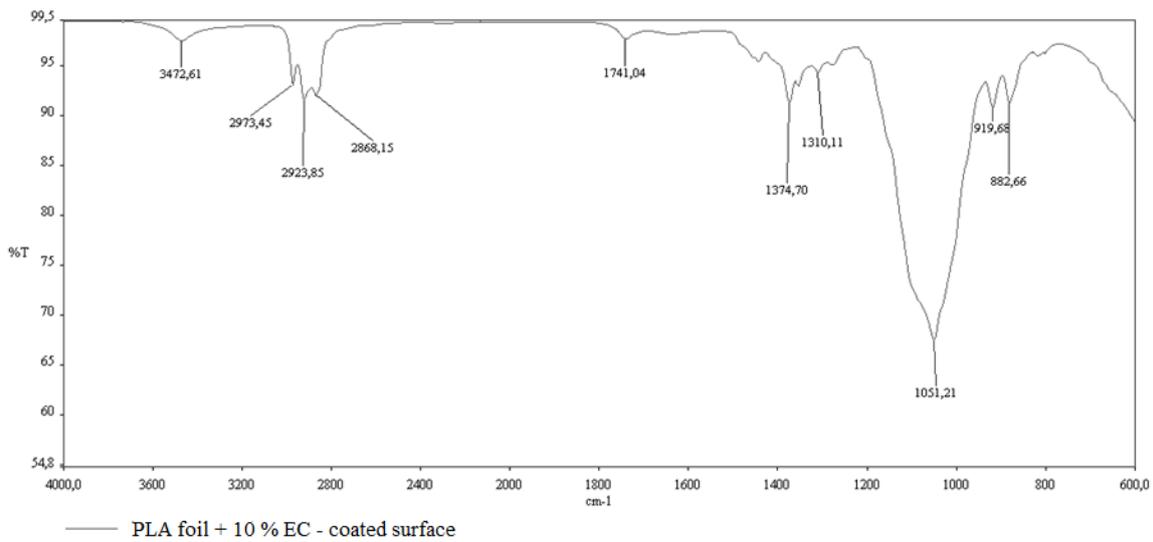
SEM analysis of coated and pure PLA foil confirmed the presence of the coating film on the surface of PLA foil (Figure 4), proving the fact that the EC, due to good adhesion to the foil surface, was properly selected carrier. Shell did not undergo separation from the surface of the PLA and did not break.



**Figure 1** ATR FT-IR spectra of pure PLA foil measured on the two surface sides



**Figure 2** ATR FT-IR spectra of the modified PLA foil with 10% EC - uncoated surface



**Figure 3** ATR FT-IR spectra of the modified PLA foil with 10% EC - coated surface

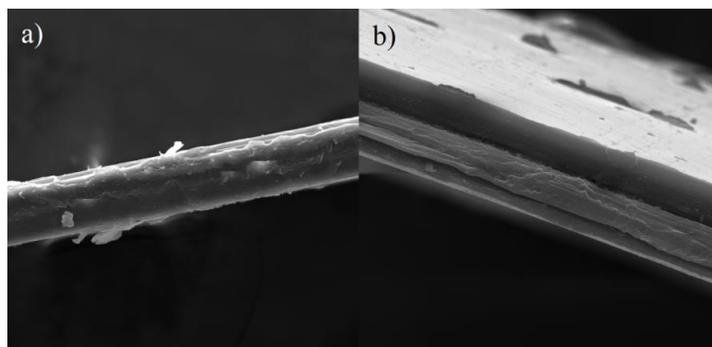


Figure 4 SEM picture of PLA foil surface: a) control, b) coated 10% EC

The antimicrobial properties of the coated PLA foils

According to Jamshidian et al. (2010) the innovative strength of PLA antimicrobial packaging has a direct impact on consumer health by creating safer and more wholesome packaged foods. Lopez-Rubio et al. (2006) claims that the most common and considered for novel bioactive packaging include antimicrobials, vitamins, phytochemicals, prebiotics, marine oils, and immobilized enzymes. In our study coating with 10% EC as a carrier and

commercial essential oils (caraway oil, rosemary oil and fennel oil) as active substance were produced. It was found that 10% EC had a minor effect on the growth of *S. aureus*. The decrease of bacterial cells was 8.53% due to the effect of the pure PLA foil (Table 2, Figure 5). The study showed that foils containing active essential oils have similar antibacterial properties against *S. aureus*. The best properties reducing Gram-positive bacteria had fennel oil (85.36%), next rosemary oil (84.74%) and caraway oil (81.08%) - no significant differences (Table 2, Figure 5).

Table 2 Influence of coatings containing essential oils on the number of *S. aureus* cells

Number of foil	X [%]	G [µm]	A [mg/dm <sup>2</sup> ]	The amount of bacterial cells [cfu/ml]
1*	-	-	-	27.33 ± 4.65
2*	-	100	-	25 ± 4.36
3*	5	100	50	5.17 ± 1.26
4*	5	100	50	4.17 ± 1.04
5*	5	100	50	4 ± 0.5

Legend: \*1 – pure PLA foil (control sample), 2\* – PLA foil + 10% EC (control sample), 3\* – PLA foil + 10% EC + 5% caraway oil, 4\* – PLA foil + 10% EC + 5% rosemary oil, 5\* – PLA foil + 10% EC + 5% fennel oil

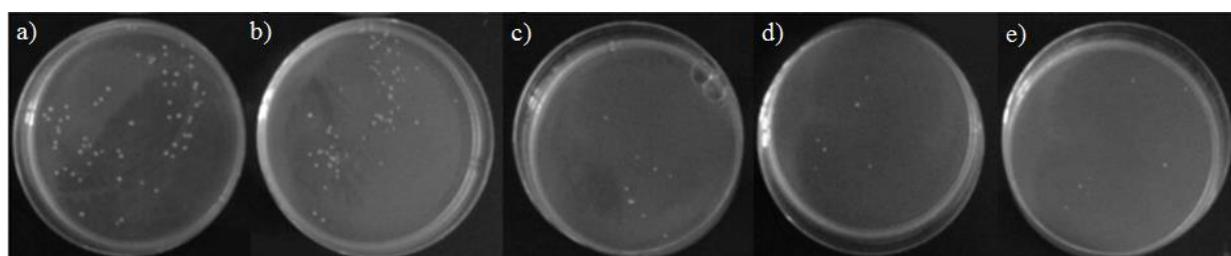


Figure 5 Influence of coatings PLA foil containing: a) pure PLA foil, b) 10% EC, c) 10% EC + 5% caraway oil, d) 10% EC + 5% rosemary oil, e) 10% EC + 5% fennel oil to reduce the number of *S. aureus* cells

The antibacterial effect of the active foils to *E. coli* was weaker. 10% EC reduces the amount of bacterial cells by 18.48% in comparison to pure foil (Table 3, Figure 6). Foils containing active essential oils have similar antibacterial properties against *E. coli*. The reduction of the number of microbial cells was 70% for fennel oil, 69.01% for rosemary oil and 66.5% for caraway oil (Table 3, Figure 6).

Table 3 Influence of coatings containing essential oils on the number of *E. coli* cells

Number of foil	X [%]	G [µm]	A [mg/dm <sup>2</sup> ]	The amount of bacterial cells [cfu/ml]
1	-	-	-	33.33 ± 3.25
2	-	100	-	27.17 ± 2.02
3	5	100	50	11.17 ± 2.57
4	5	100	50	10.33 ± 3.25
5	5	100	50	10 ± 1.32

Legend: 1\* – pure PLA foil (control sample), 2\* – PLA foil + 10% EC (control sample), 3\* – PLA foil + 10% EC + 5% caraway oil, 4\* – PLA foil + 10% EC + 5% rosemary oil, 5\* – PLA foil + 10% EC + 5% fennel oil



Figure 6 Influence of coatings PLA foil containing: a) pure PLA foil, b) 10% EC, c) 10% EC + 5% caraway oil, d) 10% EC + 5% rosemary oil, e) 10% EC + 5% fennel oil to reduce the number of *E. coli* cells

The topic of the antimicrobial properties of PLA foil containing active substances have been analyzed by other authors as well. The thermoplastic starch chitosan diffusion process to the substrate in conjunction with polylactide was studied (Bie et al., 2013). The authors investigated the effect of analyzed substance mixtures on the growth of *E. coli* and *S. aureus*. It has been shown that the addition of thermoplastic starch in the matrix enhanced the hydrophilicity of PLA blend, which preferably affects the diffusion of chitosan to the medium. Starch improves dynamic contact angle of the active substance. In addition, a blend consisting of 36% thermoplastic starch, 54% PLA and 10% of chitosan significantly reduced the number of cells of *E. coli* and *S. aureus*. Other scientists demonstrated antimicrobial properties of PLA foil coated cinnamaldehyde, which is unsaturated aldehyde naturally present in essential oils (Makwana et al., 2014). They have found reduced the number of *E. coli* and *Bacillus cereus*. The Gram-positive bacilli were more sensitive to the active oil substances than Gram-

negative rods. These results correspond with our results, which proved that also more sensitive to the active essential oils coating on the surface of PLA foil were Gram-positive bacteria. Also Burt & Reinders (2003) claim that the cell wall of Gram-negative bacteria is more resistant to the toxic effects of essential oils than Gram-positive bacteria. The structure of the Gram-positive bacteria cell wall allows hydrophobic molecules to easily penetrate to the cells (Nazzaro et al., 2013).

The study performed by Erdohan et al. (2013) shown that olive leaf extract (*Olea europaea*) located in the coating on the surface of PLA foil has antibacterial activity against *S. aureus*. The authors found that the increase of active substance on PLA foil from 0.9 mg to 5.4 mg increases a zone of bacterial growth inhibition from 9.1 mm to 16.2 mm. Seydim & Sarikus (2006) proved that whey protein based edible foils incorporated with oregano, rosemary and garlic essential oils had antimicrobial activity against *S. aureus*, *Salmonella* Enteritidis, *Listeria monocytogenes* and *E. coli*. López et al. (2007) shown

the antimicrobial activity of polypropylene and polyethylene/ethylene vinyl alcohol copolymer incorporating essential oil of cinnamon, oregano, clove or cinnamon fortified with cinnamaldehyde against a wide range of microorganisms.

## CONCLUSION

Our results confirmed that commercial essential oils coated modified 10% EC PLA foils cause significant growth inhibiting effects on Gram-positive (*S. aureus*) and Gram-negative (*E. coli*) bacteria and have similar antimicrobial properties as essential oils obtained from plants in the laboratory condition. In this study we used a standard strain of *S. aureus* DSMZ 346 (known as strain P-209) and standard strain of *E. coli* DSMZ 1576 (known as Crooks). The efficiency of rosemary, caraway and fennel essential oils against the representatives of most important human pathogens provides a scientific ground for future. Experiments indicate that 10% EC is an effective carrier of active substances used to create antimicrobial coatings. In summary the packaging materials produced using such coatings could protect food against undesirable microorganisms including pathogens. The best antibacterial properties would have PLA foil coating 10% EC with 50 mg/dm<sup>2</sup> fennel essential oil.

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