

## BIOETHANOL PRODUCTION FROM APPLE POMACE USING CO-CULTURES WITH *SACCHAROMYCES CEREVISIAE* IN SOLID-STATE FERMENTATION

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### ABSTRACT

The objective of this study was isolation and screening of apple pomace utilizing microorganisms from soil which can be used as co-culture with *S. cerevisiae* for production of bioethanol. In this study, fifteen microorganisms were isolated from soil near the dumping site of apple pomace at HPMC, Parwanoo, H.P. on medium enriched with apple pomace. These isolates were assigned codes APW 1-15 and were screened for their potential to produce cellulase, xylanase and ethanol. The selected isolates were used as co-culture with *S. cerevisiae* for bioethanol production. All the isolates exhibited cellulase and xylanase activities ranging from 228.2 to 502.5 U/mL/min and 185.3 to 1010.7 U/mL/min respectively, but only three isolates (APW-02, APW-04 and APW-12) produced ethanol. Isolate APW-13 exhibited highest cellulase activity (502.5 U/mL/min), APW-04 showed highest xylanase activity (1010.7 U/mL/min) and APW-12 produced highest amount of ethanol (36 g/L). Two isolates (APW-12 and APW-13) were selected to co-culture with *S. cerevisiae* in solid-state fermentation of apple pomace for ethanol production. *S. cerevisiae* and isolate APW-12 co-culture fermentation resulted in higher ethanol production (49.64 g/L) than *S. cerevisiae* and APW-13 co-culture fermentation (41.7 g/L) while, *S. cerevisiae* alone produced 37.6 g/L ethanol. Isolate APW-12 and APW-13 belonged to genera *Actinomyces* and *Bacillus* respectively.

**Keywords:** apple pomace, lignocellulosic waste, ethanol, cellulase, xylanase, *Saccharomyces cerevisiae*

### INTRODUCTION

Shortage of fossil fuels and increasing global warming has led to worldwide adoption of alternative and renewable energy sources. Energy from biomass has emerged as environment friendly and sustainable solution. This can be attributed to advances made in technology for biofuel production from biomass during recent years. Liquid biofuels like bioethanol, biobutanol and biodiesel are being developed to replace petroleum based fuels in the transportation sector. Biodiesel is produced chemically by conversion of fats and oils present in the biomass. Bioethanol and biobutanol are produced biosynthetically from carbohydrates by microorganisms through fermentation (Wackett, 2008).

Conventionally, alcoholic biofuels are produced from crops like sugarcane, sugarbeet and maize (Scully and Orlygsson, 2014). This increases the pressure on cultivable land being used for growing food crops (Hahn-Hägerdal et al., 2006). To avoid food security issues "lignocellulosic biomass" (agricultural residues, forestry residues, industrial wastes, municipal wastes and energy crops) is being used for production of biofuels because it is inexpensive, abundant, inedible and doesn't exert additional pressure on cultivable land (Jouzani and Taherzadeh, 2015; Choudhary et al., 2016). Lignocellulose is the major component of the plant cell walls. It is generally composed of cellulose (40-60%), hemicellulose (20-40%) and lignin (10-25%) (Kang et al., 2014). The long chains of glucose units in cellulose are interlinked with hydrogen bonds and compactly packed together to form microfibrils. These microfibrils of crystalline cellulose are embedded in amorphous hemicellulose matrix. Hemicellulose and cellulose are covered by a lignin sheath (Kumar et al., 2009).

Apple pomace is an agro-industrial lignocellulosic waste generated after extraction of apple juice in fruit processing units; comprising of skin, pulp and seed waste of about 25-35% of fresh apple by weight (Joshi and Atri, 2006). According to Bhusan et al. (2008), fresh apple pomace contains 70-75% moisture, while 5.5-11.7% pectin, 7.2-43.6% cellulose, 4.26-24.4% hemicellulose and 15.3-23.5% lignin is present on dry weight basis. Moreover, Pathania et al. (2018) collected apple pomace from the same source as used in the present study (HPMC, Parwanoo, Himachal Pradesh, India) and reported cellulose 36%, hemicellulose 11%, lignin 19% and pectin 16.6% on dry weight basis. Although, apple pomace has high amount residual sugars and polysaccharides, it is generally dumped in landfills. It is prone to microbial growth and spoilage

causing environmental pollution (Gama et al., 2015). Initial cost of biofuel production can be reduced by using inexpensive, inedible and waste feedstock like apple pomace and by use of microorganisms which can directly utilize lignocellulosic biomass and efficiently produce biofuel from it (Berezina et al., 2009). Such microorganisms require a consortium of enzymes including cellulases and xylanases that enable them to depolymerize cellulose and hemicellulose fraction of lignocellulosic biomass.

In the present study, microorganisms that can directly utilize apple pomace as sole nutrient source were screened on the basis of their ability to produce cellulase, xylanase and ethanol. Selected isolates were investigated for their use as co-culture with *Saccharomyces cerevisiae* for bioethanol production using apple pomace as substrate in solid-state fermentation.

### MATERIALS AND METHODS

#### Raw materials, microorganisms and media

Fresh apple pomace (70.89% w/w moisture) was obtained from Himachal Pradesh Horticultural Produce Processing and Marketing Corporation (HPMC), processing plant at Parwanoo, Himachal Pradesh, India. It was dried in hot air dehydrator at 60 °C. Dried apple pomace was ground to fine powder by using a hand operated mill. The powder was stored in air tight containers at a cool and dry place for further use. *Saccharomyces cerevisiae* MTCC 173 was obtained from Microbial Type Culture Collection and Gene Bank (MTCC), Institute of Microbial Technology, Chandigarh, India. YEPD medium (yeast extract 1%, peptone 2% and dextrose 2%, pH 6.0), Apple pomace medium (apple pomace powder 2%, pH 7.0) and Nutrient medium (peptone 0.3%, beef extract 0.5%, sodium chloride 0.5%, pH 7.0) were used to cultivate and maintain the microorganisms at 30 °C.

#### Isolation and characterization of apple pomace utilizing microorganisms

Soil samples were aseptically collected in 50 mL plastic containers from dumping site of apple pomace just outside the fruit processing plant of HPMC Parwanoo, Himachal Pradesh, India. The collected soil was used as a source to isolate microorganisms that are capable of utilizing apple pomace as sole nutrient

source. The soil samples were serially diluted and spread plated on Apple Pomace Agar (APA) prepared by adding apple pomace powder (2%) and agar (1.5%) to 100 mL distilled water and pH was adjusted to 7.0. After incubation at 30 °C for 72 h, the colonies that appeared were isolated to pure cultures on APA slants. Microorganisms isolated from soil samples were differentiated on the basis of colony morphology and Gram's staining.

**Screening of apple pomace utilizing microorganisms**

**Cellulase and xylanase production**

All 15 isolates were screened for cellulose and xylan degrading capability by cellulase and xylanase activity assay respectively (Kim et al., 2012). For preparation of crude enzyme, 1 mm loop full of isolate was transferred to 10 mL apple pomace broth (2% apple pomace powder, pH 7.0) and incubated at 30 °C for 24 h. 1 mL of this culture was centrifuged at 8000g for 5 min and the supernatant was transferred to fresh tube without disturbing the pellet and used as a crude enzyme. For cellulase assay, 0.2 mL of crude enzyme was added to 0.5 mL of 1% (w/v) carboxymethyl cellulose (CMC) solution (prepared in 0.1M sodium acetate buffer, pH 5.0). To this mixture further 0.3 mL of sodium acetate buffer (0.1M, pH 5.0) was added and incubated at 50 °C for 10 min. The reaction was terminated by adding 3 mL di-nitrosalicylic acid (DNS) reagent. Similarly for xylanase assay, 0.2 mL of crude enzyme was added to 0.5 mL of 1% (w/v) Birchwood xylan solution (prepared in 0.05M phosphate buffer, pH 6.0). To this mixture further 0.3 mL of phosphate buffer (0.05M, pH 6.0) was added and incubated at 50 °C for 10 min. The reaction was terminated by adding 3 mL DNS reagent. The amount of reducing sugars released was estimated by DNS method (Kumar et al., 2010). One unit of enzyme activity is defined as the amount of enzyme required to produce one μmol of reducing sugars as glucose and xylose equivalent per min under the assay conditions respectively for cellulase and xylanase assay.

**Ethanol production**

One mm loop full of each isolate was transferred to 10 mL apple pomace broth and incubated at 30 °C for 72 h. After incubation the culture was centrifuged at 8000g for 5 min. Supernatant was then transferred to fresh tube without disturbing the pellet and 1 mL of this supernatant was analyzed for the estimation of ethanol content by potassium dichromate method (Chatanta et al., 2007) at 660 nm.

**Identification of selected isolates**

Isolates selected after screening were identified on the basis of their morphological and biochemical characteristics. Gram's staining and biochemical tests viz. IMViC, catalase and carbohydrate fermentation tests were performed according to the procedures mentioned by Aneja (2003).

**Bioethanol production using selected microorganisms as co-culture with *S. cerevisiae***

**Inoculum Preparation**

One mm loop full of one day old *S. cerevisiae* culture growing on YEPD agar plate was added to 10 mL YEPD broth. After 24 h of incubation at 30 °C, 1 mL of this growing culture was inoculated to 100 mL of fresh YEPD broth and incubated at 30 °C for 48 h. Culture with 2.0 optical density (OD<sub>600</sub>) was used as seed culture. Similarly, inoculum for co-cultures (APW-12 and APW-13) were prepared in Nutrient agar and broth.

**Solid-state fermentation**

Selected apple pomace utilizing microorganisms i.e. APW-12 and APW-13 were used as co-culture with *S. cerevisiae* in solid-state fermentation (SSF) for bioethanol production. Dry apple pomace powder (5 g, pH adjusted to 6.0) was remoistened to 70.89% (w/w) moisture level, then autoclaved at 121 °C for 20 min. SSF was performed with this apple pomace powder using 1% (v/w) *S. cerevisiae* and 1% (v/w) co-culture inoculums at 30 °C and incubated for 72 h. After the SSF was over, 10 mL of distilled water was added to each conical flask. Samples were withdrawn from this fermentation wash and were analyzed further. Ethanol produced in each SSF was estimated by potassium dichromate method (Chatanta et al., 2007).

**RESULTS AND DISCUSSION**

**Isolation and characterization of apple pomace utilizing microorganisms**

In the present study, soil samples were collected from apple pomace dumping site of HPMC, Parwanoo, India and serially diluted on APA enrichment medium. Fifteen different microbial isolates were obtained and were given codes APW 1-15. These isolates were characterized on the basis of colony morphology and Gram's staining (Table 1).

Singh et al., (2015) in a similar study isolated 50 microorganisms from soil samples contaminated with paper and textile industry effluents using agricultural wastes as enrichment medium. Among the 50 isolates, they selected isolate AVS 13 (identified as *Bacillus subtilis*) a xylano-pectino-cellulolytic microorganism having highest xylanase, pectinase and cellulase activities i.e. 368, 301 and 100 nkat/ml respectively. Chen et al. (2011) isolated five strains of bacteria, *Pseudomonas* sp. M1, *Sphingomonas* sp., *Pseudomonas* sp. M2, *Achromobacter* sp., and *Stenotrophomonas* sp. from soil which used carboxymethyl cellulose as sole carbon source and reported highest concentration of reducing sugars (51.36 mg) from carboxymethyl cellulose (8 g/L) using *Pseudomonas* sp. M1. Hong-li et al. (2015) isolated 15 cellulose-degrading bacteria from the mixture of fresh cow dung and fermentation biogas slurry using a culture medium enriched with carboxymethyl cellulose. Two isolates MY6 and FY2 belonging to *Stenotrophomonas* sp. and *Bacillus* sp. respectively were selected and showed CMCase activity of 137.36 U/mL (MY6) and 177.58 U/mL (FY2) under optimized conditions.

**Table 1** Morphological characters and Gram's staining results of microorganisms isolated from soil sample collected from apple pomace dumping site in Himachal Pradesh

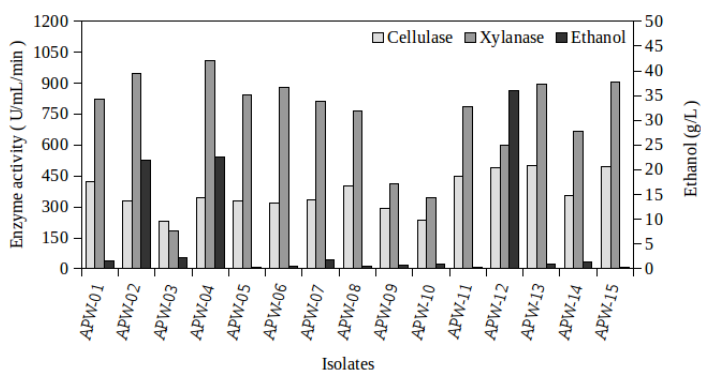
Isolates	Colony Morphology					Gram's staining results
	Size	Colour	Margin	Elevation	Opacity	
APW-01	large	brown	curled	umbonate	opaque	-
APW-02	medium	brown	entire	raised	opaque	-
APW-03	large	white	entire	raised	opaque	+
APW-04	medium	cream	entire	convex	translucent	-
APW-05	large	white	filiform	flat	opaque	-
APW-06	small	pale-yellow	entire	flat	translucent	+
APW-07	large	light-brown	undulate	umbonate	opaque	-
APW-08	small	ivory	entire	convex	opaque	-
APW-09	small	cream	entire	raised	opaque	-
APW-10	medium	white	entire	umbonate	opaque	+
APW-11	small	white	entire	raised	translucent	-
APW-12	small	white	undulate	raised	opaque	+
APW-13	small	beige	entire	convex	opaque	+
APW-14	small	salmon	entire	convex	opaque	-
APW-15	medium	white	entire	flat	opaque	-

**Legend:** Gram's study; '+' = positive, '-' = negative, size; 'small' = ≤2mm, 'medium' = >2≤5mm, 'large' = >5mm colony diameter

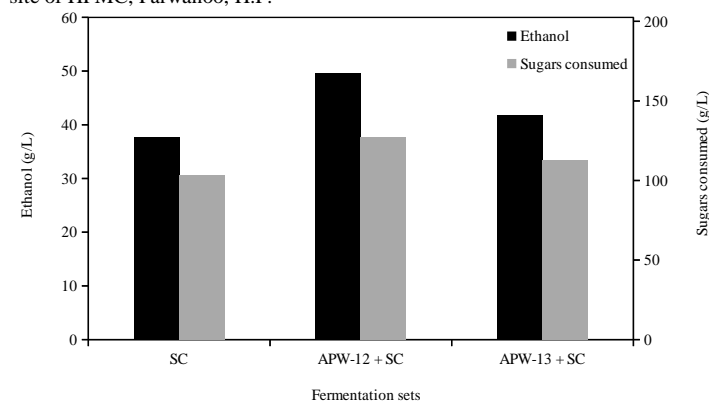
**Screening of apple pomace utilizing microorganisms**

The enriched cultures were tested for their ability to hydrolyze cellulose (cellulase activity assay), xylan (xylanase activity assay) and produce ethanol, the results of this study are shown in Figure 1. Cellulase activity for all 15 isolates ranged between 228.2 to 502.5 U/mL/min and xylanase activity ranged between 185.3 to 1010.7 U/mL/min. Highest cellulase activity was shown by isolate APW-13 (502.5 U/mL/min), preceded by APW-15 (496 U/mL/min) and APW-12 (490 U/mL/min). While highest xylanase activity was exhibited by isolate APW-04 (1010.7 U/mL/min) followed by APW-02 (948.7 U/mL/min), APW-15 (905.2 U/mL/min) and APW-13 (896.7 U/mL/min). Ethanol on the other hand was significantly produced by only three isolates (APW-2, APW-4 and APW-12). Highest ethanol production (36 g/L) was shown by APW-12 and the other two isolates APW-2 and APW-4 produced 21.9 g/L and 22.7 g/L ethanol respectively. Isolate APW-12 was selected due to its ability to produce ethanol as well as for having higher cellulase and xylanase activities. While, isolate APW-13 was selected for its highest cellulase activity and higher xylanase activity, as consortium cultures along with primary culture *Saccharomyces cerevisiae* in bioethanol production from waste apple pomace.

**Behera et al. (2014)** in a similar study on Mangrove soil of Mahanadi river delta, Odisha, India, isolated 15 cellulose degrading bacteria from soil on carboxymethyl cellulose medium. Cellulose degrading ability of each isolate was determined by CMCase activity assay and was found between 2.471 to 98.253 U/mL/min and isolate CDB-12 showed maximum cellulase activity of 98.253 U/mL/min. **Kaur and Arora (2012)** isolated 21 bacterial strains from kitchen waste using nutrient agar medium. These isolates were screened for cellulose degrading potential on mineral salt medium supplemented with carboxymethyl cellulose and out of 21 bacterial isolates, only four exhibited noticeable cellulase activity. Highest cellulase activity 24 U/mL was observed in isolate CDB-18. **Kamble and Jadhav (2012)** isolated 25 microorganisms on enrichment medium containing Birchwood xylan as sole carbon source from soil samples collected from coastal areas of Mandovi, Goa, India. These isolates were screened for their xylanolytic potential and identified a bacterial isolate which gave specific xylanase activity of 299.25 U/mg as a new thermoalkalophilic *Bacillus* species, similar to *Bacillus arseniciselenatis* DSM 15340. **Arora et al. (2015)** isolated 103 thermophilic strains of yeast from soil, out of which 14 isolates produced ethanol using glucose as substrate. However, in this study two yeast isolates (NIRE-K1 and NIRE-K3) fermented both glucose and xylose to ethanol and were identified as strains of *Kluyveromyces marxianus*.



**Figure 1** Graph showing cellulase activity, xylanase activity and ethanol production by 15 isolates obtained from soil sample of apple pomace dumping site of HPMC, Parwanoo, H.P.



**Figure 2** Ethanol production from apple pomace using three sets of solid-state fermentations (SSF). Where, first set uses *S. cerevisiae* (SC) only. Second set uses combination of isolate APW-12 and SC and third set uses combination of isolate APW-13 and SC under standard conditions at 30 °C.

**Identification of selected isolates**

Isolates APW-12 and APW-13 were further identified on the basis of their morphological and biochemical characteristics (Table 2) and Gram's staining. Based on morphological, Gram's staining and biochemical studies it was found that isolate APW-12 belonged to genus *Actinomyces* and isolate APW-13 belonged to genus *Bacillus*. **Kim et al. (2012)** in a similar study isolated 309 microorganisms on carboxymethylcellulose (CMC) enriched medium from 176 samples collected from various environments like soil, compost and animal waste slurry in Jeju Island, Republic of Korea. They selected three isolates; SL9-9, C5-16 and S52-2 for their higher cellulolytic activity and broader pH optimum. Isolates SL9-9 and S52-2 also exhibited xylanase activity of 12.0 and 11.5 Unit/mL respectively and all the three isolates belonged to genus *Bacillus*. **Saroj et al. (2018)** isolated 15 thermophilic fungi from soil which were able to grow at 50 °C. These isolates were further screened for their ability to produce cellulase, xylanase and β-glucosidase. *Aspergillus fumigatus* JCM 10253 was selected as best isolate for production of extracellular lignocellulolytic enzymes with highest cellulase (26.2 IU/mL), xylanase (2.6 IU/mL) and β-glucosidase (0.87 IU/mL) activities.

**Table 2** Results of biochemical tests performed with selected isolates APW-12 and APW-13 obtained from soil of apple pomace dumping site in Himachal Pradesh

Biochemical tests	Results with isolates	
	APW-12	APW-13
Gram's Reaction	Positive	Positive
Indole test	Negative	Negative
Methyl Red test	Positive	Positive
Voges-Proskauer test	Negative	Positive
Citrate Utilization test	Negative	Positive
Catalase test	Negative	Positive
Glucose Utilization	Positive	Positive
Sucrose Utilization	Positive	Positive
Lactose Utilization	Positive	Negative
Mannitol Utilization	Negative	Positive
Sorbitol Utilization	Negative	Negative

**Bioethanol production using selected microorganisms as co-culture with *S. cerevisiae***

Agro-industrial wastes like grape pomace (9.2% cellulose, 4% hemicellulose and 11.6% lignin), orange peels (13.6% cellulose, 6.1% hemicellulose and 2.1% lignin) and banana pseudostem (35.2% cellulose, 24.4% hemicellulose and 3.4% lignin) have been successfully used in bioethanol production (**Zheng et al., 2012, Ververis et al., 2007 and Ingale et al., 2014**). Apple pomace used in the present study was composed of 20.8% cellulose, 23.02% hemicellulose and 17.7% lignin. Also, initial amount of reducing sugars present in apple pomace was found to be 4.1% (w/w).

Three sets of SSF were performed for bioethanol production using different combination of microorganisms and the results of this study are shown in Figure 2. In the first set, the fermentation was carried using *S. cerevisiae* without addition of any co-culture. In second and third sets of fermentation, the isolates APW-12 and APW-13 were used as co-culture with *S. cerevisiae* respectively. When used as co-culture with *S. cerevisiae*, APW-12 showed a complementary effect increasing the ethanol production to 49.64 g/L from 37.63 g/L where *S. cerevisiae* was used individually. Also, isolate APW-13 exhibited additive effect when used as co-culture with *S. cerevisiae*, producing 41.7 g/L ethanol. As both APW-12 and *S. cerevisiae* are ethanol producers and it can be clearly seen than *S. cerevisiae* enhanced ethanol production in the presence of APW-13 due to its abilities to produce extracellular cellulases and xylanases.

**Benjamin et al. (2014)** in a similar study isolated 3 strains of *Aspergillus niger* from soil and used them as co-cultures with *S. cerevisiae* for bioethanol production from dried banana peel waste. 2.75% ethanol was produced during simultaneous saccharification and fermentation carried out with 5% banana peel powder using 4% *A. niger* strain B along with 3% *S. cerevisiae* at 30 °C at pH 6.0 for 72 h. **Swain et al. (2013)** produced 172 g/kg ethanol from dried sweet potato using *Trichoderma* sp. and *S. cerevisiae*. This study used solid-state fermentation with 50 g substrate at pH 5.0, temperature 30 °C, inoculum size 10% (1:4 *Trichoderma* sp. : *S. cerevisiae*), moisture content 80%, nitrogen source (ammonium sulphate 0.2%) and at incubation time of 72 h. **Waghmare et al. 2018** biologically pretreated sorghum husk using *Phanerochaete chrysosporium* MTCC 4955 resulting in 103.0 mg/g reducing sugars in the hydrolysate. Ethanol

production from the hydrolysate using *Saccharomyces cerevisiae* KCTC 7296, *Pachysolen tannophilus* MTCC 1077 individually and as co-cultures in 48 h fermentation resulted in ethanol yields of 2.113, 1.095, and 2.348% respectively. **Yeunyaw and Yuwa-amornpitak (2018)** used amylolytic fungus *Amylomyces rouxii* YTH3 as co-culture with *Saccharomyces cerevisiae* TISTR 5088 in single step ethanol production from cassava starch and reported 73.68 g/L of ethanol from 20% cassava starch medium containing 115.94 g/L fermentable sugars in 96 h fermentation.

## CONCLUSION

Out of 15 microorganisms isolated from apple pomace waste soil, only two isolates (APW-12 and APW-13) capable of utilizing apple pomace as sole nutrient source were selected to co-culture with *S. cerevisiae* for bioethanol production on dried apple pomace as substrate in solid-state fermentation. Co-culturing *S. cerevisiae* with APW-12 and APW-13 exhibited an increase in ethanol production by 8% and 4% respectively. Isolate APW-12 is found to be a suitable microorganism for its use as co-culture in ethanolic fermentation with *S. cerevisiae* and can also be used individually in a combined bioprocess for ethanol production. On the other hand, APW-13 exhibited cellulase and xylanase activity required for enzymatic hydrolysis of lignocellulosic biomass to increase the available sugars for fermentation.

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